L

鎢鋼鑽頭
Carbide Drill

鎢鋼鑽頭識別系統 L02

Carbide Drill Identification System

規格圖標指南 L02

Specification Icons Guide

NEW ME20 ..... L03—L14

鎢鋼鑽頭識別系統

Carbide Drill Identification System

M	E	C	2	0600	S	03	D4
1	2	3	4	5	6	7	8

1 材 質 Grade | 2 尖端角 Point Angle | 3 注 孔 Oil Hole | 4 刃 數 Flute | 5 加工徑 Processing Shank | 6 刀口形狀 Insert Shape | 7 加工倍數 Processing Multiple | 8 其 他 Other

1 材 質 Grade

記號 Sign	材質 Grade
E	E300
G	G300
M	M500
P	P550
W	W500

2 尖端角 Point Angle

記號 Sign	尖端角 Point Angle
A	118°
B	120°
C	130°
D	135°
E	140°
F	142°
G	145°
H	150°
I	180°

5 加工徑 Processing Shank

說 明 Explanation
ex：0220：2.2mm 2225：22.25mm

6 刀口型式 Insert Shape

記號 Sign	用途說明 Directions For Use
S型	一般通用 General
X型	深孔及較硬材用 For Deep Holes And Harder Materials
XS型	深孔用 For Deep Holes

7 加工倍數 Processing Multiple

加工深度倍數 Processing Depth Multiple	02、04、03、 05、08
深孔倍數 Deep Hole Multiple	10、12、15、 20、25、30

8 其 他 Other

記號 Sign	用途說明 Directions For Use
A	同柄徑(小數點) Decimal Point of Shank (Same Shank)
DXX	特殊柄徑 Special Shank Diameter
TXX	錐度 Taper
L1XXX	特殊刃長 Special L.F

規格圖標指南

Specification Icon Guide

圖標 Icon	說明 Explanation	圖標 Icon	說明 Explanation
MG	超微粒子超硬合金 Micro Grain Carbide	DIN 6537	符合DIN6537規範 Conform To DIN6537 Specifications
CO 12%	含鈷量12% Cobalt Content 12%		
HRC <50	可被切削材硬度＜50° Working Hardness ＜50°	h8	刃徑公差 Tolerance Of Diameter
Altin	AlTin 塗層 AlTin Coating	3D	加工深度倍數 Processing Depth Multiple
M 500	材質 Grade M500	5D	

ME20

鎢鋼鑽頭
Carbide Drill

新品上市 New Arrival

MG | CO 12% | HRC ≤50 | M 500 | DIN 6537 | Altin | 3D | 5D | h8

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20200S03		2	13	0.4	4	9	28	58	
NEW ME20200S05	●	2	18	0.4	4	14	28	58	
NEW ME20210S03	●	2.1	13	0.4	4	9	28	58	
NEW ME20210S05		2.1	18	0.4	4	14	28	58	
NEW ME20220S03		2.2	13	0.4	4	9	28	58	
NEW ME20220S05		2.2	18	0.4	4	14	28	58	
NEW ME20230S03	●	2.3	13	0.4	4	9	28	58	
NEW ME20230S05		2.3	18	0.4	4	14	28	58	
NEW ME20240S03		2.4	17	0.4	4	12	28	58	
NEW ME20240S05		2.4	22	0.4	4	17	28	58	
NEW ME20245S03	●	2.45	17	0.4	4	12	28	58	
NEW ME20245S05	●	2.45	22	0.4	4	17	28	58	
NEW ME20250S03	●	2.5	17	0.5	4	12	28	58	
NEW ME20250S05	●	2.5	22	0.5	4	17	28	58	
NEW ME20255S03		2.55	17	0.5	4	12	28	58	
NEW ME20260S03	●	2.6	17	0.5	4	12	28	58	
NEW ME20260S05	●	2.6	22	0.5	4	17	28	58	
NEW ME20270S03		2.7	17	0.5	4	12	28	58	
NEW ME20270S05		2.7	22	0.5	4	17	28	58	
NEW ME20280S03	●	2.8	17	0.5	4	12	28	58	
NEW ME20280S05		2.8	22	0.5	4	17	28	58	
NEW ME20290S03		2.9	17	0.5	4	12	28	58	
NEW ME20290S05		2.9	22	0.5	4	17	28	58	
NEW ME20300S03D4		3	20	0.5	4	14	36	62	

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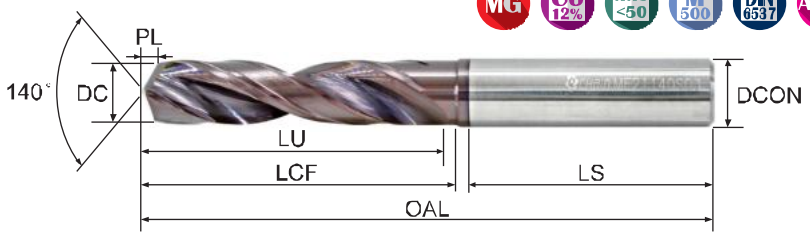

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20300S03		3	20	0.5	6	14	36	62	
NEW ME20300S05D4	●	3	28	0.5	4	23	36	66	
NEW ME20300S05		3	28	0.5	6	23	36	66	
NEW ME20310S03D4	●	3.1	20	0.6	4	14	36	62	
NEW ME20310S03		3.1	20	0.6	6	14	36	62	
NEW ME20310S05D4		3.1	28	0.6	4	23	36	66	
NEW ME20310S05		3.1	28	0.6	6	23	36	66	
NEW ME20320S03D4	●	3.2	20	0.6	4	14	36	62	
NEW ME20320S03		3.2	20	0.6	6	14	36	62	
NEW ME20320S05D4		3.2	28	0.6	4	23	36	66	
NEW ME20320S05	●	3.2	28	0.6	6	23	36	66	
NEW ME20325S03D4		3.25	20	0.6	4	14	36	62	
NEW ME20325S03	●	3.25	20	0.6	6	14	36	62	
NEW ME20330S03D4		3.3	20	0.6	4	14	36	62	
NEW ME20330S03		3.3	20	0.6	6	14	36	62	
NEW ME20330S05D4	●	3.3	28	0.6	4	23	36	66	
NEW ME20330S05	●	3.3	28	0.6	6	23	36	66	
NEW ME20340S03D4		3.4	20	0.6	4	14	36	62	
NEW ME20340S03	●	3.4	20	0.6	6	14	36	62	
NEW ME20340S05D4		3.4	28	0.6	4	23	36	66	
NEW ME20340S05		3.4	28	0.6	6	23	36	66	
NEW ME20350S03D4	●	3.5	20	0.6	4	14	36	62	
NEW ME20350S03	●	3.5	20	0.6	6	14	36	62	
NEW ME20350S05D4	●	3.5	28	0.6	4	23	36	66	

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產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20350S05		3.5	28	0.6	6	23	36	66	
NEW ME20360S03D4	●	3.6	20	0.7	4	14	36	62	
NEW ME20360S03		3.6	20	0.7	6	14	36	62	
NEW ME20360S05D4		3.6	28	0.7	4	23	36	66	
NEW ME20360S05		3.6	28	0.7	6	23	36	66	
NEW ME20370S03D4		3.7	20	0.7	4	14	36	62	
NEW ME20370S03		3.7	20	0.7	6	14	36	62	
NEW ME20370S05D4		3.7	28	0.7	4	23	36	66	
NEW ME20370S05		3.7	28	0.7	6	23	36	66	
NEW ME20380S03D4		3.8	24	0.7	4	17	36	62	
NEW ME20380S03		3.8	24	0.7	6	17	36	62	
NEW ME20380S05D4		3.8	36	0.7	4	29	36	74	
NEW ME20380S05		3.8	36	0.7	6	29	36	74	
NEW ME20390S03D4		3.9	24	0.7	4	17	36	66	
NEW ME20390S03	●	3.9	24	0.7	6	17	36	66	
NEW ME20390S05D4		3.9	36	0.7	4	29	36	74	
NEW ME20390S05		3.9	36	0.7	6	29	36	74	
NEW ME20400S03D4		4	24	0.7	4	17	36	66	
NEW ME20400S03		4	24	0.7	6	17	36	66	
NEW ME20400S05D4		4	36	0.7	4	29	36	74	
NEW ME20400S05	●	4	36	0.7	6	29	36	74	
NEW ME20410S03	●	4.1	24	0.7	6	17	36	66	
NEW ME20410S05	●	4.1	36	0.7	6	29	36	74	
NEW ME20420S03	●	4.2	24	0.8	6	17	36	66	
NEW ME20420S05	●	4.2	36	0.8	6	29	36	74	
NEW ME20430S03	●	4.3	24	0.8	6	17	36	66	
NEW ME20430S05	●	4.3	36	0.8	6	29	36	74	
NEW ME20440S03		4.4	24	0.8	6	17	36	66	

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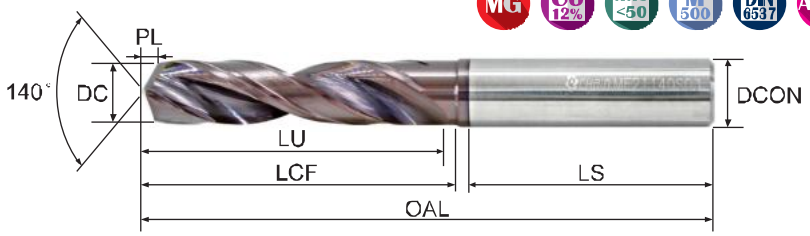

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20440S05		4.4	36	0.8	6	29	36	74	
NEW ME20450S03	●	4.5	24	0.8	6	17	36	66	
NEW ME20450S05	●	4.5	36	0.8	6	29	36	74	
NEW ME20460S03	●	4.6	24	0.8	6	17	36	66	
NEW ME20460S05		4.6	36	0.8	6	29	36	74	
NEW ME20470S03	●	4.7	24	0.9	6	17	36	66	
NEW ME20470S05		4.7	36	0.9	6	29	36	74	
NEW ME20480S03		4.8	28	0.9	6	20	36	66	
NEW ME20480S05	●	4.8	44	0.9	6	35	36	82	
NEW ME20490S03	●	4.9	28	0.9	6	20	36	66	
NEW ME20490S05		4.9	44	0.9	6	35	36	82	
NEW ME20500S03	●	5	28	0.9	6	20	36	66	
NEW ME20500S05	●	5	44	0.9	6	35	36	82	
NEW ME20510S03		5.1	28	0.9	6	20	36	66	
NEW ME20510S05		5.1	44	0.9	6	35	36	82	
NEW ME20520S03		5.2	28	0.9	6	20	36	66	
NEW ME20520S05		5.2	44	0.9	6	35	36	82	
NEW ME20530S03		5.3	28	1	6	20	36	66	
NEW ME20530S05		5.3	44	1	6	35	36	82	
NEW ME20540S03		5.4	28	1	6	20	36	66	
NEW ME20540S05		5.4	44	1	6	35	36	82	
NEW ME20550S03	●	5.5	28	1	6	20	36	66	
NEW ME20550S05	●	5.5	44	1	6	35	36	82	
NEW ME20560S03	●	5.6	28	1	6	20	36	66	

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產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20560S05		5.6	44	1	6	35	36	82	
NEW ME20570S03		5.7	28	1	6	20	36	66	
NEW ME20570S05		5.7	44	1	6	35	36	82	
NEW ME20580S03	●	5.8	28	1.1	6	20	36	66	
NEW ME20580S05	●	5.8	44	1.1	6	35	36	82	
NEW ME20590S03		5.9	28	1.1	6	20	36	66	
NEW ME20590S05		5.9	44	1.1	6	35	36	82	
NEW ME20600S03	●	6	28	1.1	6	20	36	66	
NEW ME20600S05		6	44	1.1	6	35	36	82	
NEW ME20610S03	●	6.1	34	1.1	8	24	36	79	
NEW ME20610S05	●	6.1	53	1.1	8	43	36	91	
NEW ME20620S03		6.2	34	1.1	8	24	36	79	
NEW ME20620S05		6.2	53	1.1	8	43	36	91	
NEW ME20630S03	●	6.3	34	1.1	8	24	36	79	
NEW ME20630S05		6.3	53	1.1	8	43	36	91	
NEW ME20640S03		6.4	34	1.2	8	24	36	79	
NEW ME20640S05		6.4	53	1.2	8	43	36	91	
NEW ME20650S03	●	6.5	34	1.2	8	24	36	79	
NEW ME20650S05	●	6.5	53	1.2	8	43	36	91	
NEW ME20660S03	●	6.6	34	1.2	8	24	36	79	
NEW ME20660S05	●	6.6	53	1.2	8	43	36	91	
NEW ME20670S03		6.7	34	1.2	8	24	36	79	
NEW ME20670S05	●	6.7	53	1.2	8	43	36	91	
NEW ME20680S03	●	6.8	34	1.2	8	24	36	79	
NEW ME20680S05	●	6.8	53	1.2	8	43	36	91	
NEW ME20690S03	●	6.9	34	1.3	8	24	36	79	
NEW ME20690S05		6.9	53	1.3	8	43	36	91	
NEW ME20700S03		7	34	1.3	8	24	36	79	

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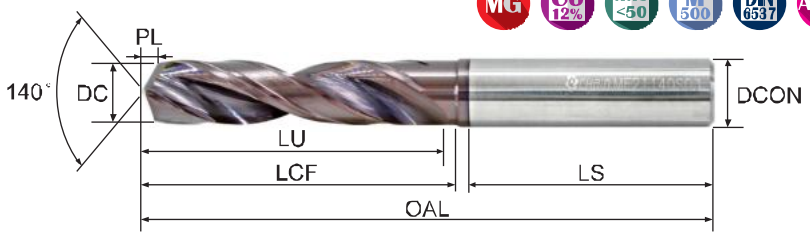

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20700S05		7	53	1.3	8	43	36	91	
NEW ME20710S03		7.1	41	1.3	8	29	36	79	
NEW ME20710S05	●	7.1	53	1.3	8	43	36	91	
NEW ME20720S03	●	7.2	41	1.3	8	29	36	79	
NEW ME20720S05		7.2	53	1.3	8	43	36	91	
NEW ME20730S03	●	7.3	41	1.3	8	29	36	79	
NEW ME20730S05		7.3	53	1.3	8	43	36	91	
NEW ME20740S03	●	7.4	41	1.3	8	29	36	79	
NEW ME20740S05		7.4	53	1.3	8	43	36	91	
NEW ME20750S03	●	7.5	41	1.4	8	29	36	79	
NEW ME20750S05		7.5	53	1.4	8	43	36	91	
NEW ME20760S03		7.6	41	1.4	8	29	36	79	
NEW ME20760S05		7.6	53	1.4	8	43	36	91	
NEW ME20770S03		7.7	41	1.4	8	29	36	79	
NEW ME20770S05		7.7	53	1.4	8	43	36	91	
NEW ME20780S03	●	7.8	41	1.4	8	29	36	79	
NEW ME20780S05	●	7.8	53	1.4	8	43	36	91	
NEW ME20790S03	●	7.9	41	1.4	8	29	36	79	
NEW ME20790S05		7.9	53	1.4	8	43	36	91	
NEW ME20800S03	●	8	41	1.5	8	29	36	79	
NEW ME20800S05	●	8	53	1.5	8	43	36	91	
NEW ME20810S03		8.1	47	1.5	10	35	40	89	
NEW ME20810S05		8.1	61	1.5	10	49	40	103	
NEW ME20820S03	●	8.2	47	1.5	10	35	40	89	

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產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20820S05		8.2	61	1.5	10	49	40	103	
NEW ME20830S03	●	8.3	47	1.5	10	35	40	89	
NEW ME20830S05		8.3	61	1.5	10	49	40	103	
NEW ME20840S03		8.4	47	1.5	10	35	40	89	
NEW ME20840S05		8.4	61	1.5	10	49	40	103	
NEW ME20850S03	●	8.5	47	1.5	10	35	40	89	
NEW ME20850S05		8.5	61	1.5	10	49	40	103	
NEW ME20860S03		8.6	47	1.6	10	35	40	89	
NEW ME20860S05		8.6	61	1.6	10	49	40	103	
NEW ME20870S03		8.7	47	1.6	10	35	40	89	
NEW ME20870S05		8.7	61	1.6	10	49	40	103	
NEW ME20880S03		8.8	47	1.6	10	35	40	89	
NEW ME20880S05		8.8	61	1.6	10	49	40	103	
NEW ME20890S03	●	8.9	47	1.6	10	35	40	89	
NEW ME20890S05		8.9	61	1.6	10	49	40	103	
NEW ME20900S03		9	47	1.6	10	35	40	89	
NEW ME20900S05	●	9	61	1.6	10	49	40	103	
NEW ME20910S03	●	9.1	47	1.7	10	35	40	89	
NEW ME20910S05		9.1	61	1.7	10	49	40	103	
NEW ME20920S03		9.2	47	1.7	10	35	40	89	
NEW ME20920S05		9.2	61	1.7	10	49	40	103	
NEW ME20930S03		9.3	47	1.7	10	35	40	89	
NEW ME20930S05		9.3	61	1.7	10	49	40	103	
NEW ME20940S03		9.4	47	1.7	10	35	40	89	
NEW ME20940S05		9.4	61	1.7	10	49	40	103	
NEW ME20950S03	●	9.5	47	1.7	10	35	40	89	
NEW ME20950S05	●	9.5	61	1.7	10	49	40	103	
NEW ME20960S03		9.6	47	1.7	10	35	40	89	

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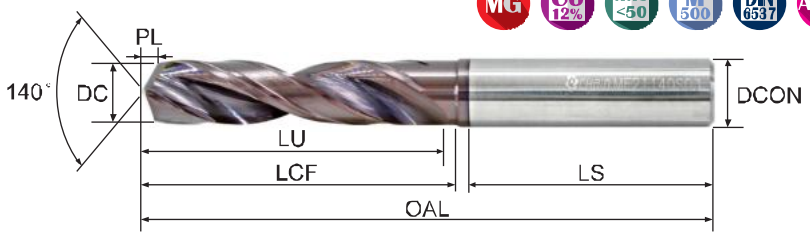

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME20960S05		9.6	61	1.7	10	49	40	103	
NEW ME20970S03	●	9.7	47	1.8	10	35	40	89	
NEW ME20970S05		9.7	61	1.8	10	49	40	103	
NEW ME20980S03		9.8	47	1.8	10	35	40	89	
NEW ME20980S05		9.8	61	1.8	10	49	40	103	
NEW ME20990S03		9.9	47	1.8	10	35	40	89	
NEW ME20990S05		9.9	61	1.8	10	49	40	103	
NEW ME21000S03	●	10	47	1.8	10	35	40	89	
NEW ME21000S05		10	61	1.8	10	49	40	103	
NEW ME21010S03		10.1	55	1.8	12	40	45	102	
NEW ME21010S05		10.1	71	1.8	12	56	45	118	
NEW ME21020S03	●	10.2	55	1.9	12	40	45	102	
NEW ME21020S05	●	10.2	71	1.9	12	56	45	118	
NEW ME21030S03		10.3	55	1.9	12	40	45	102	
NEW ME21030S05		10.3	71	1.9	12	56	45	118	
NEW ME21040S03		10.4	55	1.9	12	40	45	102	
NEW ME21040S05		10.4	71	1.9	12	56	45	118	
NEW ME21050S03	●	10.5	55	1.9	12	40	45	102	
NEW ME21050S05	●	10.5	71	1.9	12	56	45	118	
NEW ME21060S03	●	10.6	55	1.9	12	40	45	102	
NEW ME21060S05		10.6	71	1.9	12	56	45	118	
NEW ME21070S03		10.7	55	1.9	12	40	45	102	
NEW ME21070S05		10.7	71	1.9	12	56	45	118	
NEW ME21080S03		10.8	55	2	12	40	45	102	

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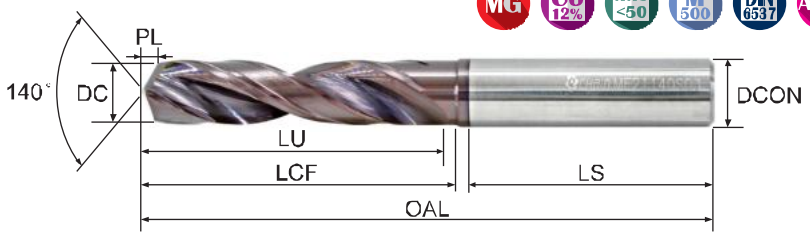
產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME21080S05		10.8	71	2	12	56	45	118	
NEW ME21090S03		10.9	55	2	12	40	45	102	
NEW ME21090S05		10.9	71	2	12	56	45	118	
NEW ME21100S03		11	55	2	12	40	45	102	
NEW ME21100S05	●	11	71	2	12	56	45	118	
NEW ME21110S03	●	11.1	55	2	12	40	45	102	
NEW ME21110S05		11.1	71	2	12	56	45	118	
NEW ME21120S03		11.2	55	2	12	40	45	102	
NEW ME21120S05		11.2	71	2	12	56	45	118	
NEW ME21130S03		11.3	55	2.1	12	40	45	102	
NEW ME21130S05		11.3	71	2.1	12	56	45	118	
NEW ME21140S03	●	11.4	55	2.1	12	40	45	102	
NEW ME21140S05		11.4	71	2.1	12	56	45	118	
NEW ME21150S03		11.5	55	2.1	12	40	45	102	
NEW ME21150S05		11.5	71	2.1	12	56	45	118	
NEW ME21160S03		11.6	55	2.1	12	40	45	102	
NEW ME21160S05		11.6	71	2.1	12	56	45	118	
NEW ME21170S03	●	11.7	55	2.1	12	40	45	102	
NEW ME21170S05		11.7	71	2.1	12	55	45	118	
NEW ME21180S03		11.8	55	2.1	12	40	45	102	
NEW ME21180S05		11.8	71	2.1	12	56	45	118	
NEW ME21190S03	●	11.9	55	2.2	12	40	45	102	
NEW ME21190S05		11.9	71	2.2	12	56	45	118	
NEW ME21200S03		12	55	2.2	12	40	45	102	
NEW ME21200S05	●	12	71	2.2	12	56	45	118	
NEW ME21210S03		12.1	60	2.2	14	43	45	107	
NEW ME21210S05		12.1	77	2.2	14	60	45	124	
NEW ME21220S03		12.2	60	2.2	14	43	45	107	

※ 請接下頁。 ※ Continued on next page.



產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME21220S05		12.2	77	2.2	14	60	45	124	
NEW ME21230S03		12.3	60	2.2	14	43	45	107	
NEW ME21230S05		12.3	77	2.2	14	60	45	124	
NEW ME21250S03		12.5	60	2.3	14	43	45	107	
NEW ME21250S05	●	12.5	77	2.3	14	60	45	124	
NEW ME21270S03		12.7	60	2.3	14	43	45	107	
NEW ME21270S05		12.7	77	2.3	14	60	45	124	
NEW ME21280S03	●	12.8	60	2.3	14	43	45	107	
NEW ME21280S05		12.8	77	2.3	14	60	45	124	
NEW ME21290S03		12.9	60	2.3	14	43	45	107	
NEW ME21290S05		12.9	77	2.3	14	60	45	124	
NEW ME21300S03		13	60	2.4	14	43	45	107	
NEW ME21300S05	●	13	77	2.4	14	60	45	124	
NEW ME21310S03		13.1	60	2.4	14	43	45	107	
NEW ME21310S05		13.1	77	2.4	14	60	45	124	
NEW ME21350S03		13.5	60	2.5	14	43	45	107	
NEW ME21350S05		13.5	77	2.5	14	60	45	124	
NEW ME21380S03		13.8	60	2.5	14	43	45	107	
NEW ME21380S05		13.8	77	2.5	14	60	45	124	
NEW ME21400S03	●	14	65	2.5	14	45	45	115	
NEW ME21400S05	●	14	83	2.5	14	63	45	133	
NEW ME21430S03		14.3	65	2.6	16	45	48	115	
NEW ME21430S05		14.3	83	2.6	16	63	48	133	
NEW ME21450S03		14.5	65	2.6	16	45	48	115	

※ 請接下頁。 ※ Continued on next page.

產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME21450S05		14.5	83	2.6	16	63	48	133	
NEW ME21480S03		14.8	65	2.7	16	45	48	115	
NEW ME21480S05		14.8	83	2.7	16	63	48	133	
NEW ME21500S03		15	65	2.7	16	45	48	115	
NEW ME21500S05		15	83	2.7	16	63	48	133	
NEW ME21510S03		15.1	65	2.7	16	45	48	115	
NEW ME21510S05		15.1	83	2.7	16	63	48	133	
NEW ME21550S03		15.5	65	2.8	16	45	48	115	
NEW ME21550S05		15.5	83	2.8	16	63	48	133	
NEW ME21580S03		15.8	65	2.9	16	45	48	115	
NEW ME21580S05		15.8	83	2.9	16	63	48	133	
NEW ME21600S03		16	65	2.9	16	45	48	115	
NEW ME21600S05		16	83	2.9	16	63	48	133	
NEW ME21650S03		16.5	73	3	18	51	48	123	
NEW ME21650S05		16.5	93	3	18	71	48	143	
NEW ME21680S03		16.8	73	3.1	18	51	48	123	
NEW ME21680S05		16.8	93	3.1	18	71	48	143	
NEW ME21700S03		17	73	3.1	18	51	48	123	
NEW ME21700S05		17	93	3.1	18	71	48	143	
NEW ME21750S03		17.5	73	3.2	18	51	48	123	
NEW ME21750S05		17.5	93	3.2	18	71	48	143	
NEW ME21780S03		17.8	73	3.2	18	51	48	123	
NEW ME21780S05		17.8	93	3.2	18	71	48	143	
NEW ME21790S03		17.9	73	3.3	18	51	48	123	
NEW ME21790S05		17.9	93	3.3	18	71	48	143	
NEW ME21800S03		18	73	3.3	18	51	48	123	
NEW ME21800S05		18	93	3.3	18	71	48	143	
NEW ME21830S03		18.3	79	3.3	20	55	50	131	

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產品型號 Model No	在庫 Stock	切削直徑 DC	排屑槽長度 LCF	頂端至肩部尺寸差 PL	柄部直徑 DCON	可使用長度 LU	刀柄長度 LS	全長 OAL	價格 Price
NEW ME21830S05		18.3	101	3.3	20	77	50	153	
NEW ME21850S03		18.5	79	3.4	20	55	50	131	
NEW ME21850S05		18.5	101	3.4	20	77	50	153	
NEW ME21880S03		18.8	79	3.4	20	55	50	131	
NEW ME21880S05		18.8	101	3.4	20	77	50	153	
NEW ME21900S03		19	79	3.5	20	55	50	131	
NEW ME21900S05		19	101	3.5	20	77	50	153	
NEW ME21950S03		19.5	79	3.5	20	55	50	131	
NEW ME21950S05		19.5	101	3.5	20	77	50	153	
NEW ME21980S03		19.8	79	3.6	20	55	50	131	
NEW ME21980S05		19.8	101	3.6	20	77	50	153	
NEW ME22000S03		20	79	3.6	20	55	50	131	
NEW ME22000S05		20	101	3.6	20	77	50	153	

鎢鋼鑽頭切削參數 The Cutting Data For Carbide Drill Series

被加工材質：合金鋼、不鏽鋼、鑄鐵
Material：Alloy Steel、Stainless steel、Iron cast

柄部直徑 Shank (mm)	P 鋼 Steel	K 鑄鐵 Cast	M 不鏽鋼 Stainless Steel	
	進給速度 Vf (mm/min)	轉速 f (min)	進給速度 Vf (mm/min)	轉速 f (min)
2	0.06	6300	0.04	4800
3	0.08	4200	0.07	3200
4	0.1	3200	0.07	2400
5	0.14	2600	0.1	1900
6	0.15	2100	0.1	1600
7	0.16	1800	0.12	1400
8	0.18	1600	0.14	1200
9	0.2	1400	0.14	1100
10	0.2	1300	0.14	950
11	0.2	1150	0.18	870
12	0.2	1100	0.18	800
14	0.2	900	0.18	680
16	0.2	800	0.18	600
20	0.2	650	0.18	480